

**Work Order ID 71215**

Friday, June 24, 2011 8:36:39 AM



Page 1

Item ID: D3505-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Web

Start Date: 6/24/2011

Start Qty: 2.00

4 DP  
11-7-19

Cust Item ID:

Required Date: 6/30/2011

Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan: UMFDate: 11-06-23

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3505

Rev A

100

0.00



Skidtubes

Skidtubes

Memo

0.00

Skidtubes

1-Cut to Length as per Dwg D3505 2-Drill Pilot Holes using DT8869 Drill  
Jig 3-Open pilots to 1.000" as per Dwg D3505 4-Deburr

4 0 8/11/07/19

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

5/11/07/19



120

0.00



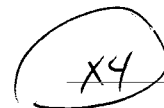
Chemical Conversion Coat per QSI005 4.1

HandFinish

Memo

0.00

Hand Finishing



8/11/07/19

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Page 2

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Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC3- Inspect Part Finish	0.00				4	0	BE11/07/19	
QC Quality Control	Memo	0.00							
140 	Identify as per dwg & Stock Location: <i>LG</i>	0.00				4	0	BE11/07/19	
Packaging Packaging	Memo	0.00							
150 	QC21- Final Inspection - Work Order Release	0.00							<i>11/7/20</i>
QC Quality Control	Memo	0.00							<i>ME</i> <i>11-07-19</i>

# Picklist Print

Friday, June 24, 2011 8:36:34 AM

Page 1

Work Order ID: 71215



Parent Item: D3505-1



Parent Item Name: Web

Start Date: 6/24/2011

Required Date: 6/30/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 06-05-30 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2963-125

Manufactured

No

120

Each

121.0000

1



105 I Beam Extrusion

24

BEU/07/9

Location

Loc Qty

Loc Code

HALL

121

27775

15

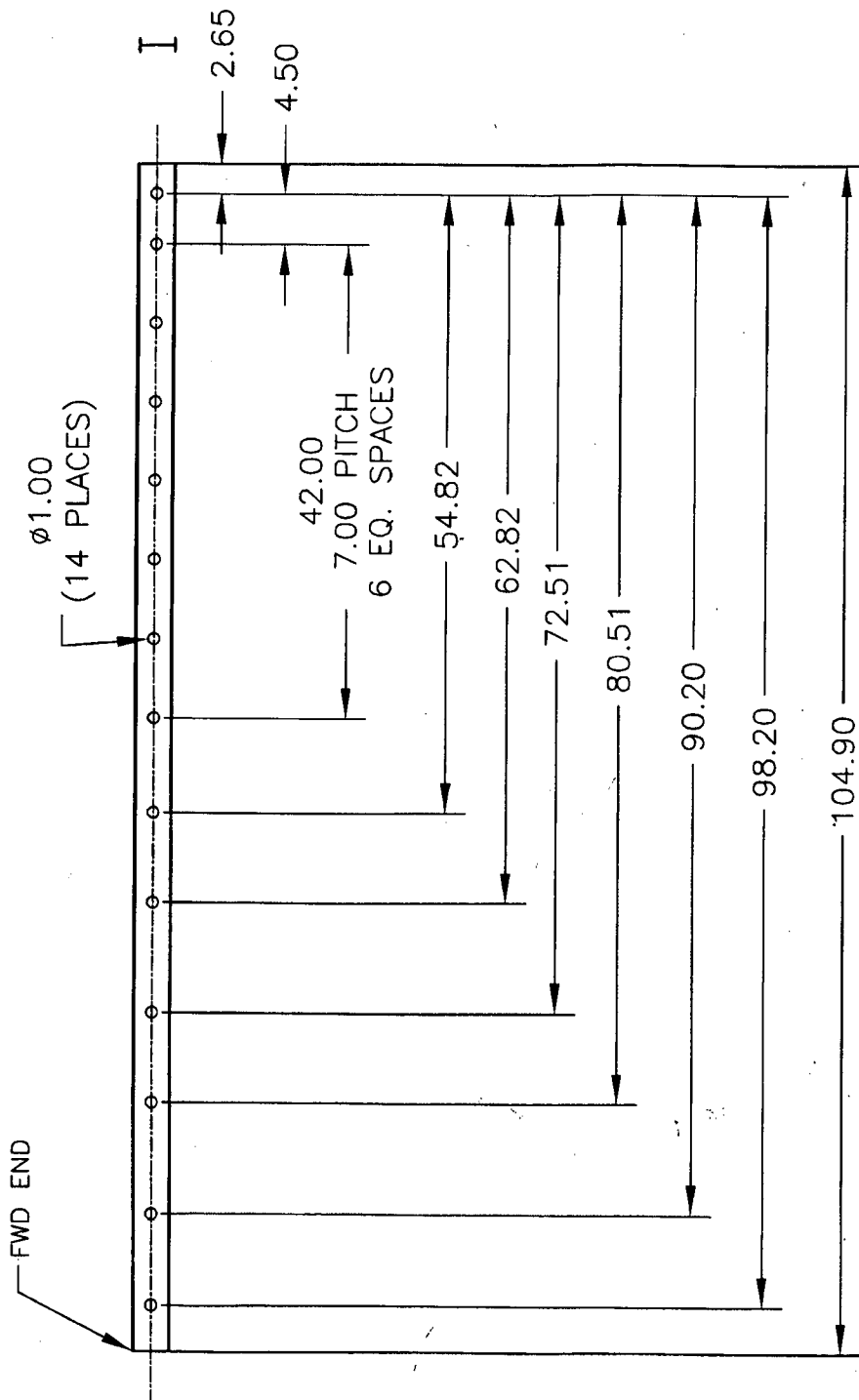
28673

106

4



DESIGN PH	DRAWN BY RA	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3505	REV. A SHEET 1 OF 1
DATE 06.04.21		TITLE WEB	SCALE 1:15
A	06.04.21	NEW ISSUE	



RELEASED  
06.10.02 PH  
REV ECU #851

D3505-1 WEB

D3505-1 WEB

- 1) MATERIAL: MAKE FROM D2963-125 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

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